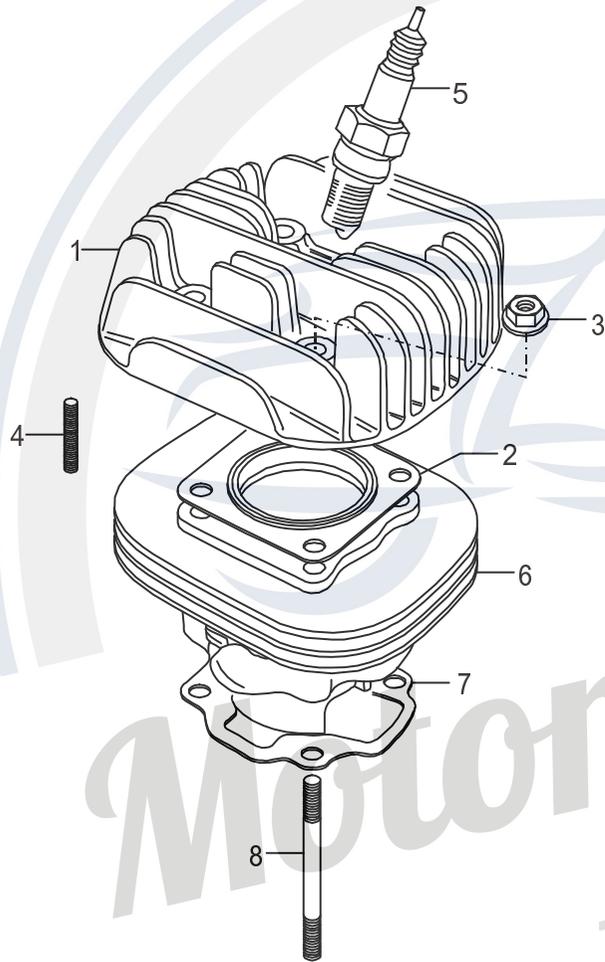


FIG.E1



E1
FIG.E1

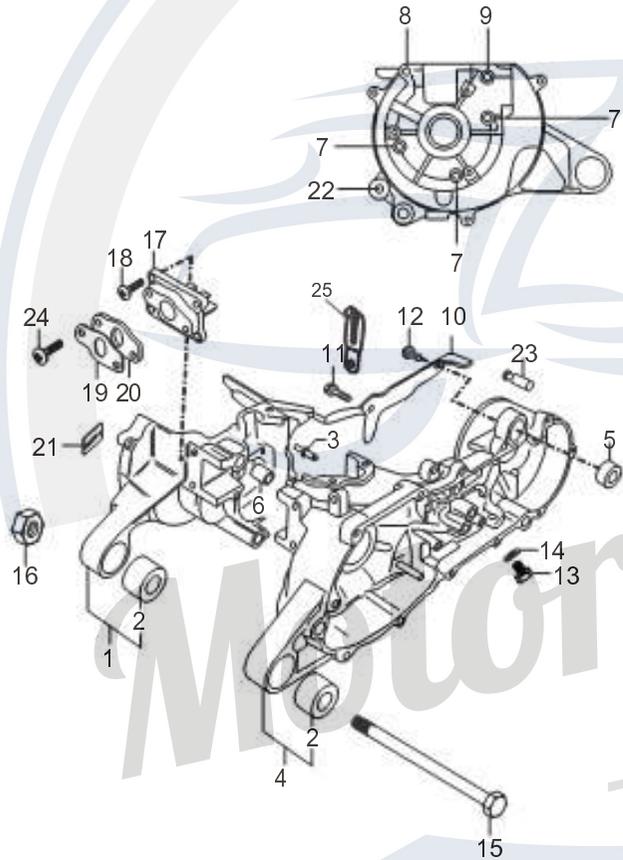
ЦИЛИНДР

| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|-----------------|------------------------|------|---------|
| 1 | D1E41QMB.02-02 | Cylinder head | 1 | |
| 2 | D1E41QMB.02-06 | Gasket , cylinder head | 1 | |
| 3 | GB6177.1-2000 | Nut M6 | 4 | |
| 4 | D1E41QMB.02-03 | Stud | 2 | |
| 5 | D1E41QMB.02-07 | Spark plug E5RTC | 1 | |
| 6 | D1E41QMB.02-01A | Cylinder | 1 | |
| 7 | D1E41QMB.02-05 | Gasket, cylinder | 1 | |
| 8 | D1E41QMB.02-17 | Stud | 4 | |

D1E41QMB-2

— 1 —

FIG.E2



E2
FIG.E2

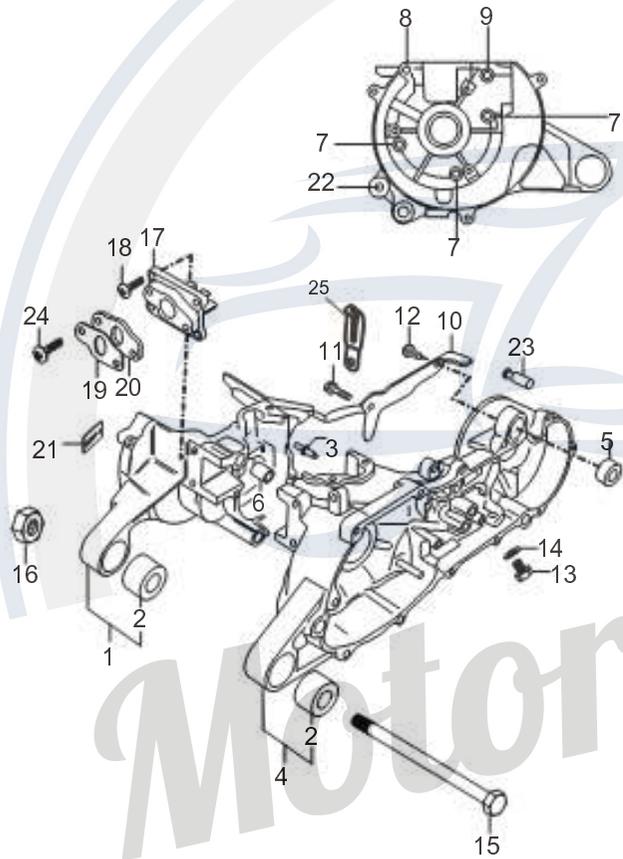
KAPTEP

| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|-------------------|---------------------------|------|---------|
| 1 | D1E41QMB.01-04 | Crankcase, RH | 1 | |
| 2 | D1E41QMB.01.1-00 | Bush assy, engine mount | 2 | |
| 3 | D1E41QMB.01.4-00A | One-way valve | 1 | |
| 4 | D1E41QMB-2.01-03 | Crank case, LH | 1 | |
| 5 | D1E41QMB.01.3-00 | Bush, rear shock absorber | 1 | |
| 6 | D1E41QMB.01-02 | Dowel pin | 2 | |
| 7 | GB818-2000 | Screw M6x 40 | 3 | |
| 8 | GB818-2000 | Screw M6x 50 | 1 | |
| 9 | GB818-2000 | Screw M6x 65 | 1 | |
| 10 | D1E41QMB-2.01-19 | Clamp, oil hose | 1 | |
| 11 | D1E41QMB.01-08 | Union bolt | 1 | |
| 12 | GB818-2000 | Screw M6x 10 | 1 | |
| 13 | D1E41QMB.01-14 | Plug, drain | 1 | |
| 14 | D1E41QMB.01-15 | Gasket, drain plug | 1 | |
| 15 | QM50QT.00-01 | Shaft, engine mount | 1 | |
| 16 | GB6175-86 | Nut M10x 1.25 | 1 | |
| 17 | D1E41QMB.14-00 | Reed valve assy | 1 | |
| 18 | GB818-2000 | Screw M6x 20 | 6 | |
| 19 | D1E41QMB.14-04 | Gasket, insulator | 2 | |
| 20 | D1E41QMB.14-05 | Insulator, carburetor | 1 | |

D1E41QMB-2

— 2 —

FIG.E2



E2

FIG.E2

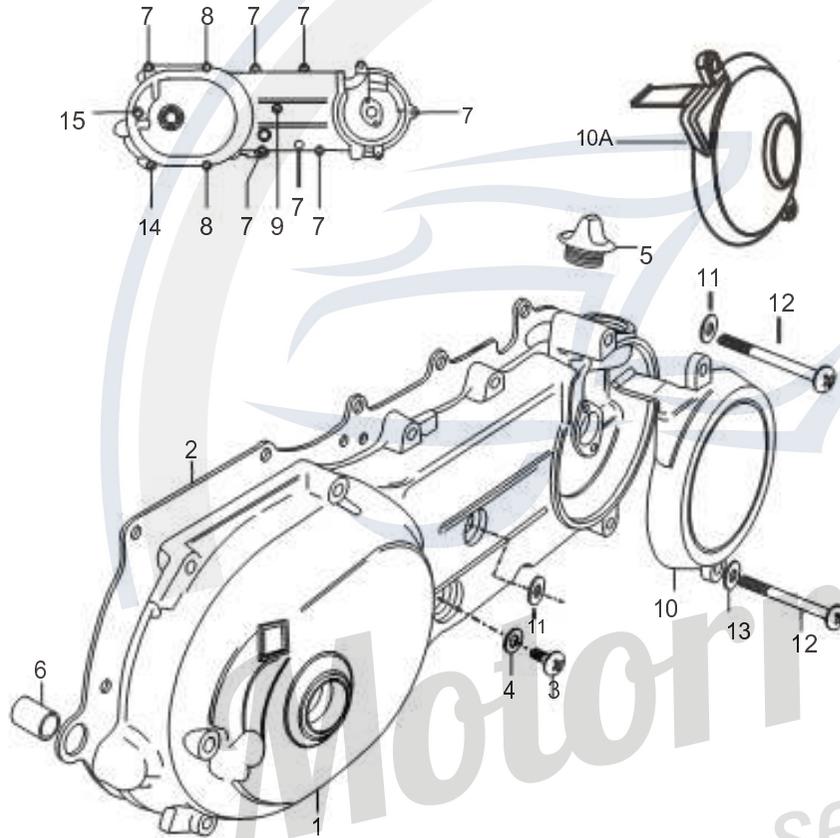
KAPTEP

| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|----------------|-----------------|------|---------|
| 21 | D1E41QMB.01-20 | Binder | 1 | |
| 22 | D1E41QMB.01-05 | Stud | 1 | |
| 23 | H1E41FM.01-19 | Pin, brake shoe | 1 | |
| 24 | GB818-2000 | ScrewM6x 20 | 2 | |
| 25 | D1E41QMB.11-13 | Clamp | 1 | |

D1E41QMB-2

— 3 —

FIG.E3



E3

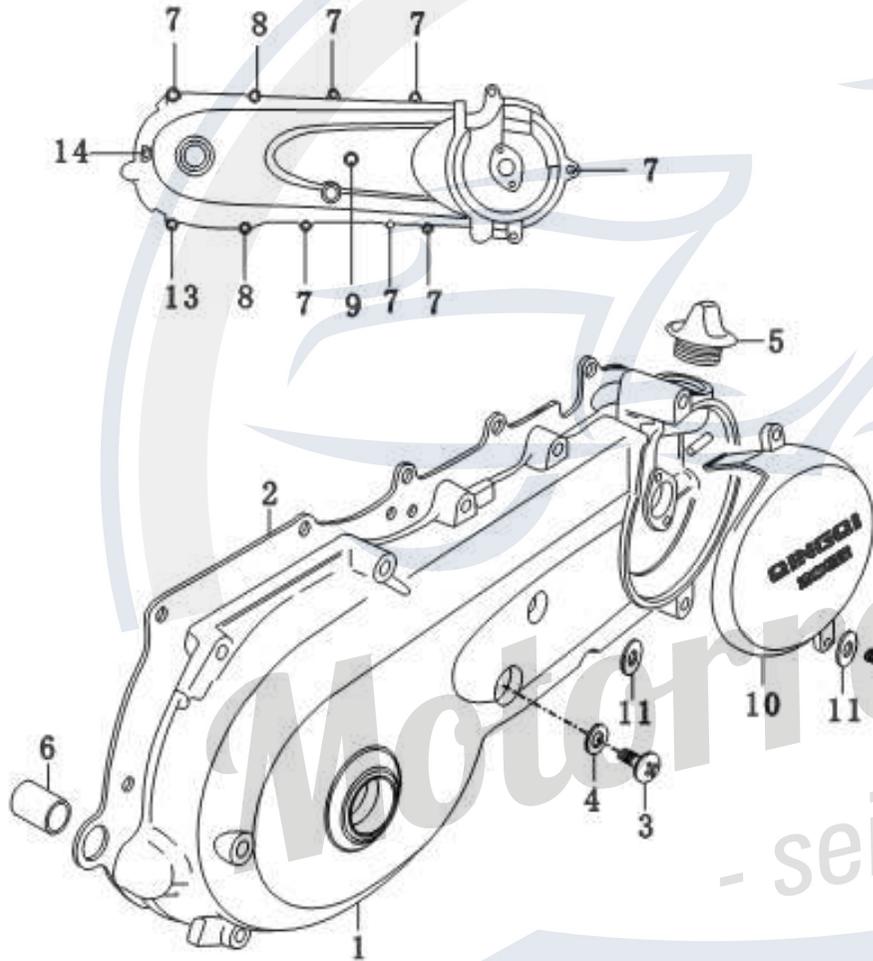
FIG.E3

КРЫШКА КАРТЕРА ЛЕВАЯ

| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|---------------------|----------------------------|------|---------|
| 1 | D1E41QMB-2.01-01 | Crankcase cover , LH | 1 | |
| 2 | D1E41QMB-2.01-18 | Casket, crankcase cover LH | 1 | |
| 3 | GB818-85 | Screw M6Ч 10 | 1 | |
| 4 | D1E41QMB.01-13 | Gasket, oil level screw | 1 | |
| 5 | D1E41QMB.01-16 | Plug, filling | 1 | |
| 6 | D1E41QMB.01-02 | Dowel pin | 2 | |
| 7 | GB818-2000 | Screw M6Ч 25 | 7 | |
| 8 | GB818-2000 | Screw M6Ч 35 | 2 | |
| 9 | GB818-2000 | Screw M6Ч 45 | 1 | |
| 10 | D1E41QMB-2.01.2-00A | Dust cover, oil pump | 1 | |
| 10A | D1E41QMB-2.01.2-00B | Dust cover, oil pump | 1 | |
| 11 | GB97.1 | Washer 6 | 2 | |
| 12 | GB818-2000 | Screw M6Ч 60 | 2 | |
| 13 | D1E41QMB.01-22 | Washer 14 | 1 | |
| 14 | D1E41QMB(D).01-19 | Screw M6Ч 80 | 1 | |
| 15 | D1E41QMB(D).01-18 | Screw M6Ч 105 | 1 | |

D1E41QMB-2

FIG.E3A



E3A

FIG.E3A

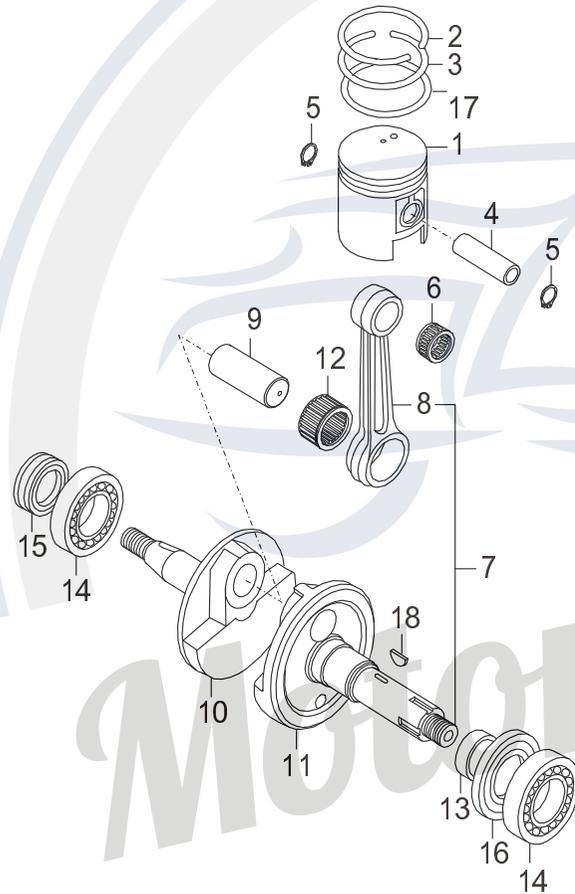
КРЫШКА КАРТЕРА ЛЕВАЯ

| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|---------------------|----------------------------|------|---------|
| 1 | D1E41FMB-2.01-01A | Crankcase cover , LH | 1 | |
| 2 | D1E41QMB-2.01-18 | Casket, crankcase cover LH | 1 | |
| 3 | GB818-85 | Screw M6Ч 10 | 1 | |
| 4 | D1E41QMB.01-13 | Gasket, oil level screw | 1 | |
| 5 | D1E41QMB.01-16 | Plug, filling | 1 | |
| 6 | D1E41QMB.01-02 | Dowel pin | 2 | |
| 7 | GB818-2000 | Screw M6Ч 25 | 7 | |
| 8 | GB818-2000 | Screw M6Ч 35 | 2 | |
| 9 | GB818-2000 | Screw M6Ч 45 | 1 | |
| 10 | D1E41QMB-2.01.2-00F | Dust cover, oil pump | 1 | |
| 11 | GB97.1 | Washer 6 | 3 | |
| 12 | GB818-2000 | Screw M6Ч 50 | 2 | |
| 13 | D1E41QMB(D).01-19 | Screw M6Ч 80 | 1 | |
| 14 | D1E41QMB(D).01-18 | Screw M6Ч 105 | 1 | |

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FIG.E4



E4

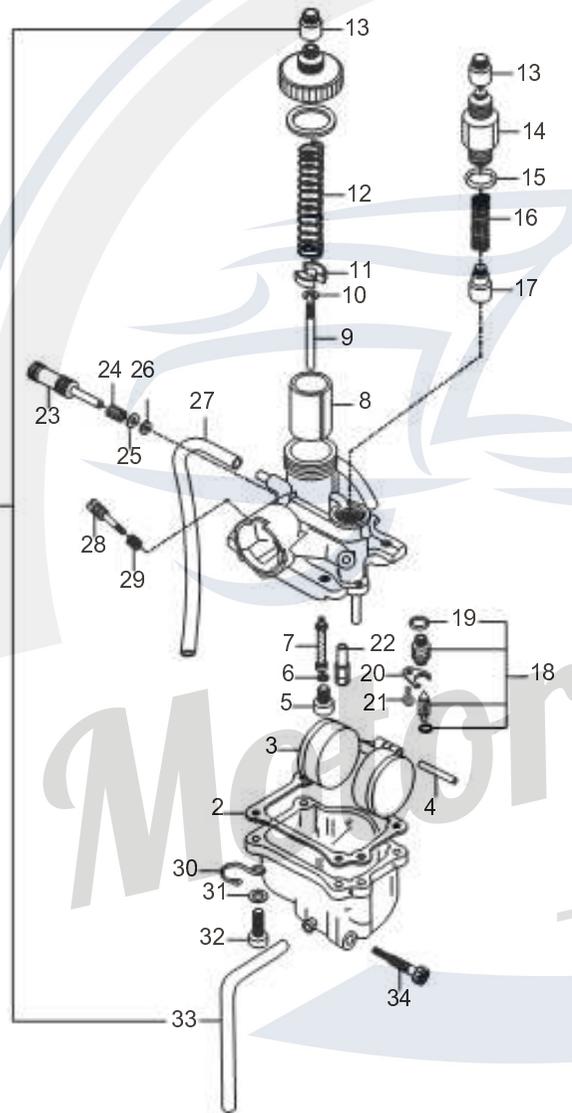
FIG.E4

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| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|-------------------|--|------|---------|
| 1 | D1E41QMB.03.2-00A | Piston | 1 | |
| 2 | D1E41QMB.03-01 | Ring set, (first) | 2 | |
| 3 | D1E41QMB.03-03 | Ring set, (second) | 1 | |
| 4 | H1E41FM.03-05 | Pin, piston | 1 | |
| 5 | H1E41FM.03-12 | Circlip | 2 | |
| 6 | D1E41QMB.03-06 | Bearing, piston pin | 1 | |
| 7 | D1E41QMB.03.1-00 | Crankshaft assy | 1 | |
| 8 | D1E41QMB.03.1-01 | Rod, connecting | 1 | |
| 9 | D1E41QMB.03.1-04 | Pin, crank | 1 | |
| 10 | D1E41QMB.03.1-05 | Crank, RH | 1 | |
| 11 | D1E41QMB.03.1-03 | Crank, LH | 1 | |
| 12 | D1E41QMB.03.1-06 | Bearing, crank pin | 1 | |
| 13 | D1E41QMB.03.1-02 | Spacer, crankshaft, LH | 1 | |
| 14 | GB276-89 | Bearing, crankshaft | 2 | |
| 15 | HG4-692-67 | Oil seal | 1 | |
| 16 | D1E41QMB.01-21 | SG174 294 7, RH Oil seal | 1 | |
| 17 | D1EQMB.03-02 | SG264 424 7, LH Ring set, expanding | 1 | |
| 18 | GB1099-76 | Key 3x13 | 1 | |

D1E41QMB-2

FIG.E5



E5

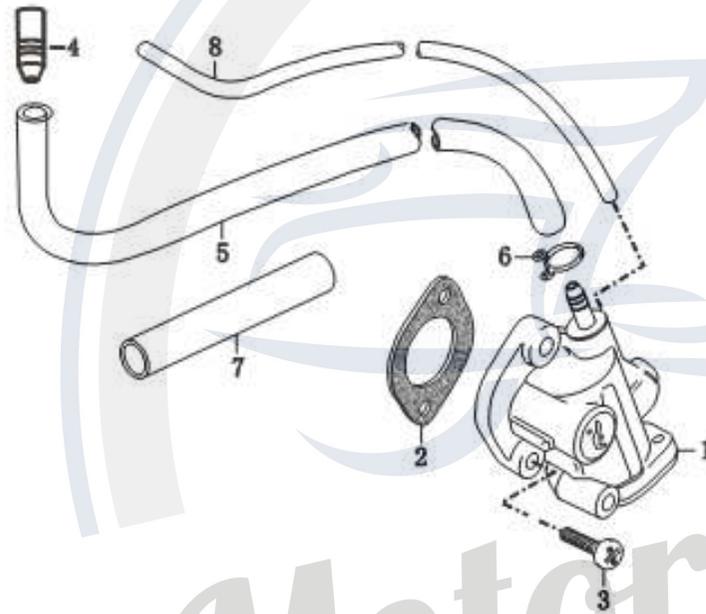
FIG.E5

КАРБЮРАТОР

| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|--------------|------------------------|------|---------|
| 1 | D1EQMB.08-00 | Carburetor assy | 1 | |
| 2 | 52M0000-14 | Gasket | 1 | |
| 3 | 52M0300-00 | Float assy | 1 | |
| 4 | 52M0000-13 | Pin, float | 1 | |
| 5 | 52M0000-11 | Main jet | 1 | |
| 6 | 52M0000-12 | Rubber gasket | 1 | |
| 7 | 52M0000-18 | Needle jet | 1 | |
| 8 | 52M0500-01 | Valve, throttle | 1 | |
| 9 | 52M0500-03 | Jet needle | 1 | |
| 10 | 52M0500-02 | Circlip | 1 | |
| 11 | 52M0500-02 | Circlip | 1 | |
| 12 | 52M0000-19 | Spring, throttle valve | 1 | |
| 13 | | Cap, throttle | 2 | |
| 14 | 52M0000-02 | Cap, plunger | 1 | |
| 15 | GB2452.1-82 | O Ring | 1 | |
| 16 | 52M0000-03 | Spring | 1 | |
| 17 | 52M0600-00 | Plunger, starter | 1 | |
| 18 | 52M0400-00 | Jet, needle valve assy | 1 | |
| 19 | 52M0000-15 | Gasket | 1 | |
| 20 | 52M0000-22 | Stopper | 1 | |

D1E41QMB-2

FIG.E6



E6
FIG.E6

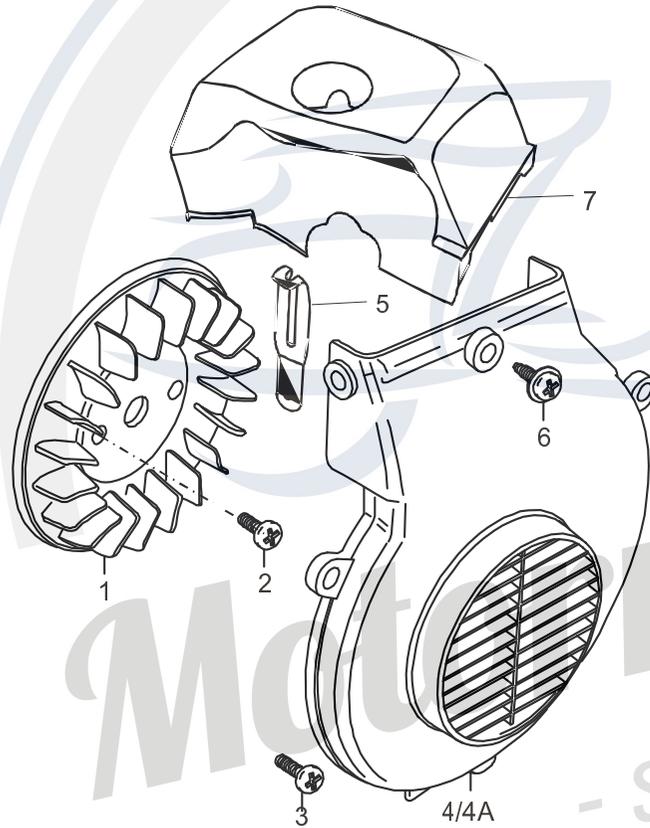
MACJIO HACOC

| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|------------------|------------------------------------|------|---------|
| 1 | D1E41QMB-2.12-00 | Oil pump assy | 1 | |
| 2 | D1E41QMB.12-10 | Gasket | 1 | |
| 3 | GB9074.3-88 | Screw M5x 16 | 2 | |
| 4 | D1E41QMB.12.1-00 | Plug, filling | 1 | |
| 5 | D1E41QMB-2.12-01 | Oil hose , input | 1 | |
| 6 | C1E50FMF.12-4 | Clamp, oil hose | 1 | |
| 7 | D1E41QMB-2.12-08 | | 1 | |
| 8 | D1E41QMB-2.12-02 | Oil hose , outlet Φ 54 Φ 24 380 | 1 | |

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FIG.E7



E7
FIG.E7

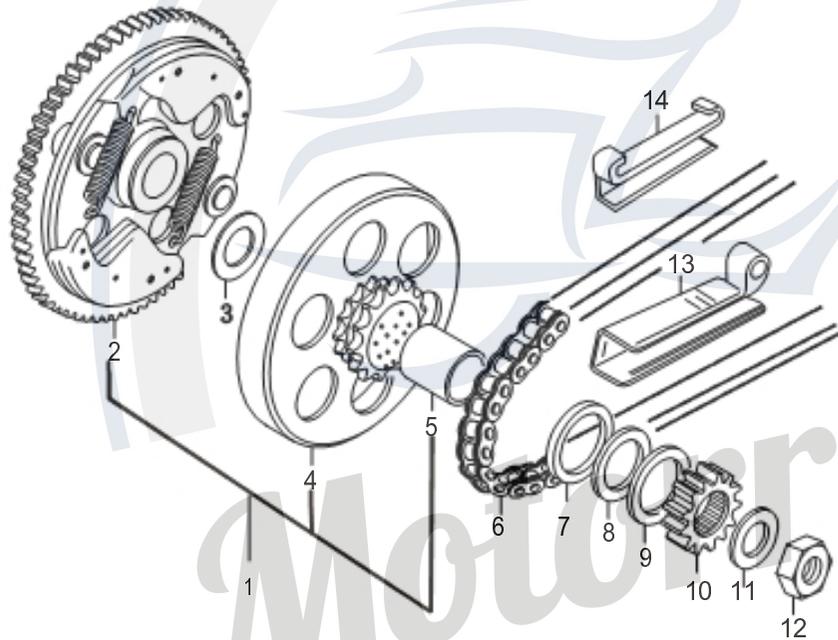
КРЫЛЬЧАТКА

| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|------------------|-----------------|------|---------|
| 1 | D1E41QMB.11-03A | Fan | 1 | |
| 2 | GB9074.4-88 | Screw M6Ч 16 | 2 | |
| 3 | GB818-2000 | Screw M6Ч 16 | 3 | |
| 4 | D1E41QMB.11-02 | Cover , fan | 1 | |
| 4A | D1E41QMB.11-02A | Cover , fan | 1 | |
| 5 | D1E41QMB.11-13 | Clamp | 1 | |
| 6 | GB845-85 | Screw ST6.3Ч 19 | 3 | |
| 7 | D1E41QMB-2.13-01 | Cowling | 1 | |

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FIG.E8



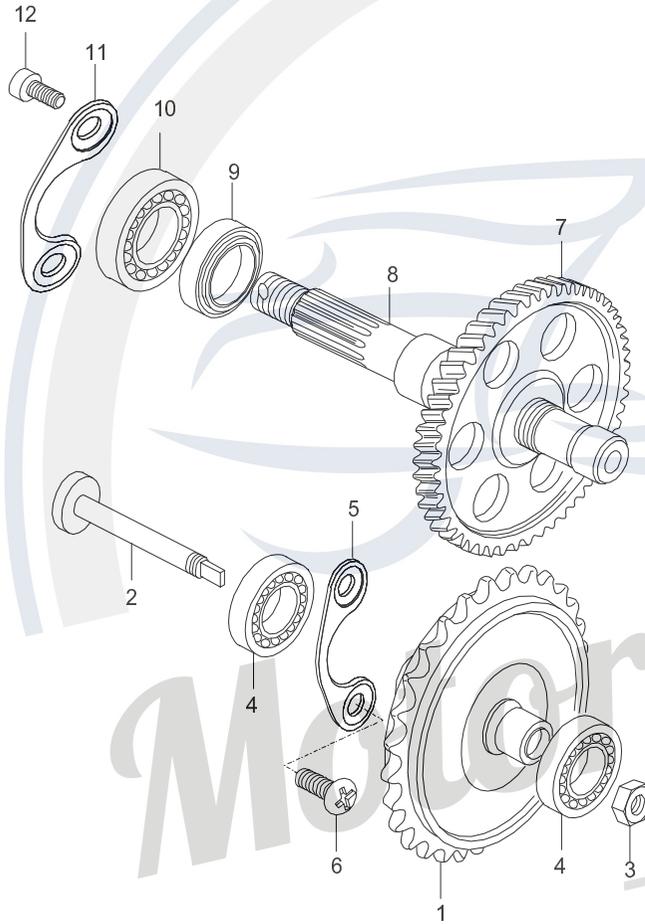
E8
FIG.E8

СЦЕПЛЕНИЕ

| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|---------------------|--------------------|------|---------|
| 1 | D1E41FM(D).05-00 | Clutch assy | 1 | |
| 2 | D1E41QMB(D).05.2-00 | Clutch assy | 1 | |
| 3 | D1E41QMB.05-07 | Washer | 1 | |
| 4 | D1E41QMB.05.1-00 | Hub assy, clutch | 1 | |
| 5 | D1E41QMB.05-05 | Spacer | 1 | |
| 6 | T085 | Chain TO85/74 | 1 | |
| 7 | D1E41QMB.05-01 | Rubber ring | 1 | |
| 8 | D1E41QMB.05-06 | Spacer | 1 | |
| 9 | D1E41QMB.05-02 | Washer | 1 | |
| 10 | D1E41QMB.05-03 | Gear, starter | 1 | |
| 11 | GB894.1-86 | Washer 14 | 1 | |
| 12 | GB6173-2000 | Nut M12Ч 1.25 | 1 | |
| 13 | D1E41QMB.04.1-00 | Lower guide, chain | 1 | |
| 14 | D1E41QMB-2.04.4-00 | Upper guide, chain | 1 | |

D1E41QMB-2

FIG.E9



E9

FIG.E9

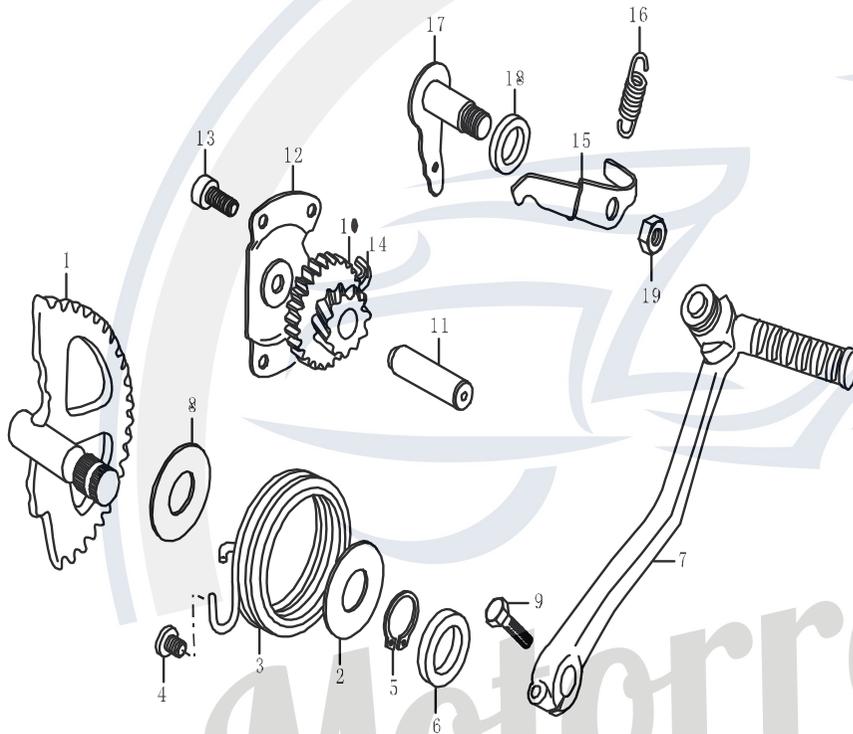
ЗВЕЗДОЧКА ЗАДНЯЯ

| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|--------------------|------------------------|------|---------|
| 1 | D1E41QMB.04.2-00 | Sprocket assy, rear | 1 | |
| 2 | D1E41QMB.01-10 | Pin, rear sprocket | 1 | |
| 3 | GB6170-86 | Nut M6 | 1 | |
| 4 | GB276-89 | Bearing 6001 | 2 | |
| 5 | D1E41QMB.01-09 | Retainer, bearing | 1 | |
| 6 | GB818-2000 | Screw M6Ч 10 | 2 | |
| 7 | D1E41QMB-2.04.1-02 | Gear, rear shaft | 1 | |
| 8 | D1E41QMB-2.04.1-01 | Shaft, rear shaft | 1 | |
| 9 | HG4-692-67 | Oil seal SD25Ч 40Ч 7 | 1 | |
| 10 | GB279-89 | Bearing 6204-2RS | 1 | |
| 11 | H1E41QMB.04-08 | Retainer, rear bearing | 1 | |
| 12 | GB819.2-1997 | Screw M6Ч 12 | 2 | |

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FIG.E10



E10
FIG.E10

КИК СТАРТЕР

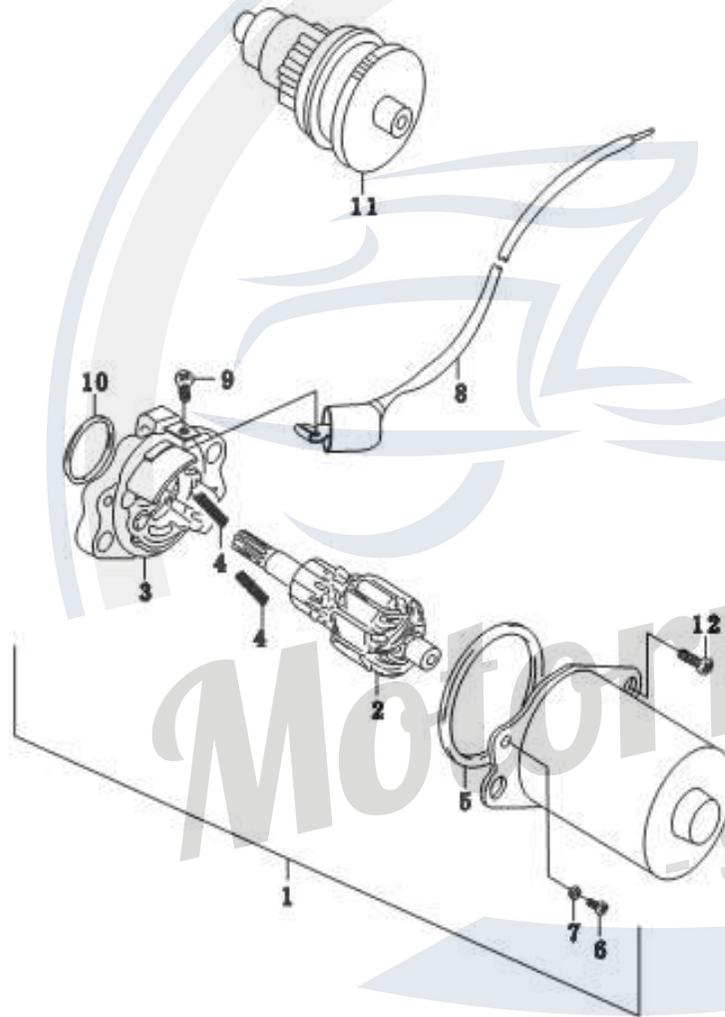
| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|---------------------|-------------------------------|------|---------|
| 1 | D1E41QMB.06.2-00 | Shaft assy, kick starter | 1 | |
| 2 | D1E41QMB.06-07 | Washer | 1 | |
| 3 | D1E41QMB.06-01 | Spring, kick return | 1 | |
| 4 | GB973-76 | Screw M6x 12 | 1 | |
| 5 | GB894.1-86 | Circlip | 1 | |
| 6 | D1E41QMB.06-03 | Oil seal 14x 24x 6 | 1 | |
| 7 | D1E41QMB-2.06.1-00A | Lever assy, kick starter | 1 | |
| 8 | D1E41QMB.06-04 | Washer, thrust | 1 | |
| 9 | GB5783-2000 | Screw M6x 25 | 1 | |
| 10 | D1E41QMB.06.3-00 | Gear assy, kick starter drive | 1 | |
| 11 | D1E41QMB.06-05 | Shaft, kick starter gear | 1 | |
| 12 | D1E41QMB.06-02 | Cover, stopper | 1 | |
| 13 | GB5783-86 | Bolt M6x 16 | 4 | |
| 14 | D1E41QMB.06.3-02 | Clamp | 1 | |
| 15 | D1E41QMB.04-02 | Pawl, kick starter | 1 | |
| 16 | GB2088-80 | Spring A ₁ x 7x 24 | 1 | |
| 17 | D1E41QMB-2.04.2-00 | Relater rod, brake | 1 | |
| 18 | HG4-692-67 | Oil seal SD12x 14x 6 | 2 | |
| 19 | GB6173-2000 | Nut M10x 1 | 1 | |

D1E41QMB-2

FIG.E11

E11
FIG.E11

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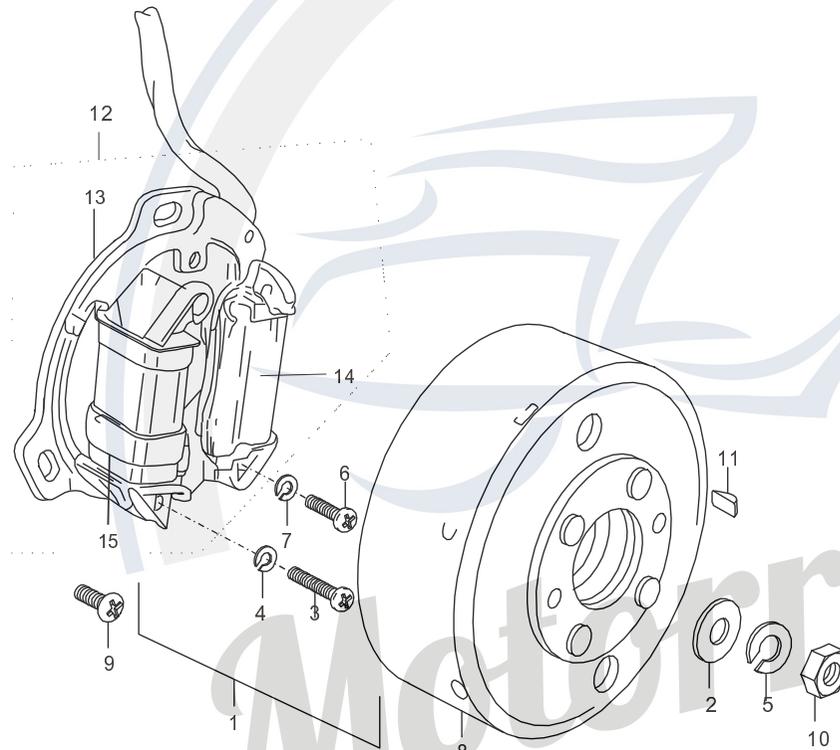
| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|---------------------|-----------------------------|------|---------|
| 1 | D1EQMB (D) .15-00 | Motor assy, starting | 1 | |
| 2 | QM50QT-3.06D.1.1-00 | Armature assy | 1 | |
| 3 | QM50QT-3.06D.1-01 | Holder assy , brush | 1 | |
| 4 | QM50QT-3.06D.1-02 | Spring , brush | 2 | |
| 5 | QM50QT-3.06D.1-03 | Gasket | 1 | |
| 6 | GB818-85 | Screw M4Ч 10 | 2 | |
| 7 | GB7246-87 | Lock washer 4 | 2 | |
| 8 | QM50QT-3.06D.1-04 | Wire , starting motor | 1 | |
| 9 | GB818-85 | Screw M4Ч 10 | 1 | |
| 10 | QM50QT-3.06D.1-05 | Gasket | 2 | |
| 11 | QM50QT-3.06D.1.2-00 | Clutch assy , staring motor | 1 | |
| 12 | GB818-85 | Screw M6Ч 25 | 1 | |

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FIG.E12

E12
FIG.E12

MAGHETTO



| Ref.No. | Part No. | Description | Q'ty | Remarks |
|---------|----------------------|-----------------------|------|---------|
| 1 | D1E41QMB(D).07.1-00A | Magneto assy | 1 | |
| 2 | GB97 | Washer 10 | 1 | |
| 3 | GB67-85 | Screw M4x 25 | 2 | |
| 4 | GB93-87 | Lock washer | 2 | |
| 5 | GB859 | Lock washer 10 | 1 | |
| 6 | GB67-85 | Screw M4x 16 | 2 | |
| 7 | GB93-87 | Lock washer | 2 | |
| 8 | | Rotor assy | 1 | |
| 9 | GB9074.1 | Screw M5x 12 | 3 | |
| 10 | GB6170-2000 | Nut M10x 1.25 | 1 | |
| 11 | GB1099.1-2003 | Key 3x 13 | 1 | |
| 12 | | Stator assy | 1 | |
| 13 | | Stator | 1 | |
| 14 | | Magneto Ignition coil | 1 | |
| 15 | | Magneto illume | 1 | |

D1E41QMB-2